



# PRODUCT DATA

**Brand Name:** QUIKTURN 60PC

**Description:** QUIKTURN 60PC is a mullite-based, low cement, 60% alumina castable that can be installed by vibration cast, pumping, and shotcreting methods. After the final set, this unique castable can be heated without the traditional ramp-and-hold heatup schedule. Refer to the recommended QUIKTURN heatup schedule for the initial heatup.

Physical properties shown are average values of samples taken under controlled conditions  
ASTM test methods used where applicable

**Maximum Service Temperature: 3100°F (1700°C)**

**Typical Water Required for Mixing (by weight) :**  
Pump Cast ..... 7.6%

<u>Bulk Density (pcf)</u>	<u>Pump Cast Data</u>	
After 1500°F (815°C)	146	(2.34 g/cm <sup>3</sup> )

After 1500°F (815°C)	7200	(504 kg/cm <sup>2</sup> )
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<u>Thermal Conductivity (K Factor)</u>	<u>BTU/ft<sup>2</sup>/hr./°F/inch</u>	<u>W/mK</u>
1000°F (538°C)	13.6	1.96
1500°F (815°C)	12.4	1.79
2000°F (1093°C)	13.2	1.90

<u>Permanent Linear Change (%)</u>	
Green to 1500°F (815°C)	-0.4 to 0.0
220°F (105°C) to 1500°F (815°C)	-0.3 to 0.0

<u>Erosion Loss (using ASTM C-704 Method)</u>	
After 1500°F (815°C)	12 cc

<u>Typical Chemical Analysis (%)</u> (Calcined Basis)	
Alumina (Al <sub>2</sub> O <sub>3</sub> ) .....	57.5
Silica (SiO <sub>2</sub> ) .....	37.6
Lime (CaO) .....	1.5
Iron Oxide (Fe <sub>2</sub> O <sub>3</sub> ) .....	0.8
Titania (TiO <sub>2</sub> ) .....	1.5
Magnesia (MgO) .....	0.1
Alkalies (Na <sub>2</sub> O+K <sub>2</sub> O) .....	1.0

**Standard Packaging:** 55 lb bag. 72 bags per pallet. Bulk packaging available.

**Brand Code:** 0632

The properties shown on this data sheet represent typical average results using standard ASTM test methods (unless otherwise noted) conducted under controlled condition (using standard rectangular shapes), and should not be considered to be guaranteed specifications. Properties are subject to normal manufacturing statistical standard deviation ranges, and Resco Products, Inc. reserves the right to modify the properties and specifications at any time without prior notice.

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